



PREVENTATIVE MAINTENANCE CHECK-LIST

| Check | Daily | Weekly | 50 hrs. | 500 hrs.* | 1500 hrs.** | 3000 hrs.** |
|--------------------|-------|--------|---------|-----------|-------------|-------------|
| Clean Filters | X | | | | | |
| Oil Level/Quality | X | | | | | |
| Oil Leaks | X | | | | | |
| Water Leaks | X | | | | | |
| Belts, Pulley | | X | | | | |
| Plumbing | | X | | | | |
| Initial Oil Change | | | X | | | |
| Oil Change | | | | X | | |
| Seal Change | | | | | X | |
| Valve Change | | | | | | X |
| Accessories | | | | | X | |

* If other than CAT PUMPS special multi-viscosity ISO68 oil is used, change cycle should be every 300 hours.

** Each system's maintenance cycle will be exclusive. If system performance decreases, check immediately. If no wear at 1500 hours, check again at 2000 hours and each 500 hours until wear is observed. Valves typically require changing every other seal change.

Duty cycle, temperature, quality of pumped liquid and inlet feed conditions all effect the life of pump wear parts and service cycle.

** Remember to service the regulator/unloader at each seal servicing and check all system accessories and connections before resuming operation.

Refer to Service Manual and video for additional assistance.

Equipment Trade Service Co. Inc.

CAT PUMPS

20 E. Winona Ave. Norwood, PA 19074

Phone (610) 583-7657 — FAX (610) 583-5479

e-mail: ets@etscompany.com

www.etscompany.com

Toll Free: 1-877-824-7763

ETS Parts Department

M-F 7:00 a.m. to 3:00 p.m. EST

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